



Dart Hawkesbury
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D4038-044

Job Sheet 168695



Part No: D4038-044

Job Qty: 2 ea

Part Name: Angle Assembly Aft RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/14/17	0.00	0.00	Start Up Stores/Pkg-1		ALL
100	Packaging	2 pcs		12/14/17	0.00	0.00	Packaging1		ALL
110	Small Fab	2 pcs		12/14/17	0.00	0.50	Small Fab		ALL
120	QC	2 pcs		12/14/17	0.00	0.00	QC5		38
121	Powdercoat	2 pcs		12/15/17	0.00	0.08	Powdercoat1		BR 12/15/17
122	QC	2 pcs		12/15/17	0.00	0.00	QC3		38
130	Packaging	2 pcs		12/15/17	0.00	0.00	Packaging3	ST 5/11	9-88
140	QC21-SA	2 Ea		12/15/17	0.00	0.00	QC21		21

M 138467 START: 9:25 CVT: 320° FINISH: 9:55

DEC 0 1 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A 349	4	147	0	0
	D4038-12 70	2	2	0	0
	D4038-4 69	2	2	0	0
	D4038-8 70	2	2	0	0
	500602 MS21042L3 CIA	4	1,002	0	0
	FM137963-5 NAS1149D0363J 263	8	229	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐
Part No. _____		
NCR No. _____		
Date : _____		
Step #: _____	QTY Effecti	

AGAINST DEPARTMENT/PROCESS

PART NO:
Revision:
Operation:
Change No:

Angle Assembly Aft RH



S012746



oval

sort in

sort in

Description Work Order Deviation

D4038 - 044
Start up Operation

Mfg Date: 11/23/17
Job No: 168695

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		Pressure/Forced	☐
		Bending	☐
		Centre Not Concentric	☐
		Cracks	☐
		Crimp/Kink/Ripple/Wave	☐
		Cuffs	☐
		Crushing	☐
		Heat Treat	☐
		Wave/Twist in Tube	☐
		Marks/Chatter	☐
		Temperature/Cure	☐
		Set-up	☐
		BOM/Route	☐
		Broken/Damage/Defec	☐
		Inspection Incomplete/	☐
		Contamination	☐
		Countersink	☐
		Cut Too Short	☐
		Instructions Incomplete	☐
		Drill Holes	☐

FA

Misaligned/off center ☐

Turning Sequence ☐

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